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electroplating composition that comprises at least one soluble copper salt, an electrolyte, and one or more brightener compounds having a molecular weight of about 1000 or less and that are present in a concentration of at least about 1.5 mg per liter of the electroplating composition.

Please add the following new claims.

59. A microchip waser electroplating system comprising: a microchip waser substrate having microvias or trenches,

the microchip waser substrate disposed for electroplating in a copper electroplating composition that comprises at least one soluble copper salt, an electrolyte, and one or more brightener compounds having a molecular of about 1000 or less and that are present in a concentration of at least about 1.5 mg per liter of the electroplating composition.

- 60. The system of claim 59 wherein the microchip wafer substrate is electrically attached to a cathode of the system.
- 61. The system of claim 59 wherein the brightener concentration is at least about 2 mg per liter of the electroplating composition.
- 62. The system of claim 59 wherein the brightener concentration is at least about 3 mg per liter of the electroplating composition.
- 63. The system of claim 59 wherein the brightener concentration is at least about 4 mg per liter of the electroplating composition.
- 64. The system of claim 59 wherein the brightener concentration is at least about 5 mg per liter of the electroplating composition.

- The system of claim 59 wherein the brightener concentration is at least about 6 65. mg per liter of the electroplating composition.
- The system of claim 59 wherein the brightener concentration is at least about 8 66. mg per liter of the electroplating composition.
- The system of claim 59 wherein the brightener concentration is at least about 10 67. mg per liter of the electroplating composition.
- The system of claim 59 wherein the brightener concentration is at least about 15 68. mg per liter of the electroplating composition.
- The system of claim 59 wherein the electroplating composition further comprises 69. a suppressor agent.
 - The system of claim 69 wherein the suppressor agent is a polyether. 70.
- The system of claim 59 wherein the electroplating composition comprises a halide 71. ion source.
- The system of claim 71 wherein the halide ion source is present in a concentration 72. of from about 25 to about 75 ppm of the electroplating concentration.
 - A microchip wafer electroplating system comprising: 73. a microchip wafer substrate having microvias or trenches, the microchip wafer substrate disposed for electroplating in a copper electroplating

composition that comprises at least one soluble copper salt, an electrolyte, and one or prore brightener compounds that are present in a concentration of at least about 1.5 mg per liter of the electroplating composition,

wherein the one or more brightener compounds comprise a group of the formula R'-S-R-SO₁X where R is optionally substituted alkyl, optionally substituted heteroalkyl, optionally substituted aryl or optionally substituted heteroalicyclic; and X is a coginter ion.

74. The system of claim 73 wherein the one or more brighteners correspond to one of the following formulac:

> XO₃S-R-SH XO₃S-R-S-S-R-SO₃X XO,S-Ar-S-S-Ar-SO,X

wherein R is optionally substituted alkyl; Ar is optionally substituted aryl; and X is a counter ion.

- The system of claim 73 wherein the one or more brighteners are selected from the **75.** group consisting of n,n-dimethyl-dithiocarbamic acid-(3-sulfopropyl)ester; 3-mercaptopropylsulfonic acid; carbonic acid-dithio-o-ethyl-s-ester with 3-mercapto-1-propane sulfonic acid; bissulfopropyl disulfide; 3-(benzthiazolyl-s-thio)propyl sulfonic acid; and 3mercaptopropanc-1-sulfonatc.
- 76. The system of claim 73 wherein the one or more brighteners are each a bissulfopropyl disulfide compound.
- The system of claim 73 the one or more brightener compounds have a molecular 77. weight of about 1000 or less.

- The system of claim 73 wherein the microchip waser substrate is electrically 78. attached to a cathode of the system.
- The system of claim 73 wherein the brightener concentration is at least about 2 79. mg per liter of the electroplating composition.
- The system of claim 73 wherein the brightener concentration is at least about 3 80. mg per liter of the electroplating composition.
- 81. The system of claim 73 wherein the brightener concentration is at least about 4 mg per liter of the electroplating composition.
- The system of claim 73 wherein the brightener concentration is at least about 5 82. mg per liter of the electroplating composition.
- 83. The system of claim 7/3 wherein the brightener concentration is at least about 6 mg per liter of the electroplating composition.
- The system of claim 73 wherein the brightener concentration is at least about 8 84. mg per liter of the electroplating composition.
- The system of claim 73 wherein the brightener concentration is at least about 10 85. mg per liter of the electroplating composition.
- The system of claim 73 wherein the brightener concentration is at least about 15 86. mg per liter/of the electroplating composition.

- The system of claim 73 wherein the electroplating composition further comprises 87. a suppressor agent.
 - The system of claim 87 wherein the suppressor agent is a polyether. 88.
- The system of claim 73 wherein the electroplating composition comprises a halide 89. ion source.
- The system of claim 89 wherein the halide ion source is present in a concentration 90. of from about 25 to about 75 ppm of the electroplating concentration.
- 91. An article of manufacture comprising: a semiconductor microchip wafer substrate having one or more microvias or trenches, one or more microvias or trenches of the wafer substrate in contact with an electroplating composition that comprises at least one soluble copper salt, an electrolyte, and one or more brightener compounds having a molecular weight of about 1000 or less and that are present in a concentration of at least about 1.5 mg per liter of the electroplating composition.
- The article of claim 91 wherein the microchip wafer substrate is electrically 92. attached to a cathode of the system.
- The article of claim 91 wherein the brightener concentration is at least about 2 mg 93. per liter of the electroplating composition.
- The article of claim 91 wherein the brightener concentration is at least about 3 mg 94 per liter of the electroplating composition.

- The article of claim 91 wherein the brightener concentration is at least about 4 mg 95. per liter of the electroplating composition.
- The article of claim 91 wherein the brightener concentration is at least about 5 mg 96. per liter of the electroplating composition.
- The article of claim 91 wherein the brightener concentration is at least about 6 mg 97. per liter of the electroplating composition.
- 98. The article of claim 91 wherein the brightener concentration is at least about 8 mg per liter of the electroplating composition.
- The article of claim 91 wherein the brightener concentration is at least about 10 99. mg per liter of the electroplating composition.
- The article/of claim 91 wherein the brightener concentration is at least about 15 100. mg per liter of the electroplating composition.
- The article of claim 91 wherein the electroplating composition further comprises a 101. suppressor agent.
 - The article of claim 101 wherein the suppressor agent is a polyether. 102.
- The article of claim 91 wherein the electroplating composition comprises a halide 103. ion source.

- The article of claim 91 wherein the halide ion source is present in a concentration 104. of from about 25 to about 75 ppm of the electroplating concentration.
 - An article of manufacture comprising: 105.

a semiconductor microchip waser substrate having one or more microvias or trenches, one or more microvias or trenches of the wafer substrate in contact with an electroplating composition that comprises at least one soluble copper salt, an electrolyte, and one or more brightener compounds that are present in a concentration of at/least about 1.5 mg per liter of the electroplating composition,

wherein the one or more brightener compounds comprise a group of the formula R'-S-R-SO₃X where R is optionally substituted alkyl, optionally substituted heteroalkyl, optionally substituted aryl or optionally substituted heteroalicyclic; and X is a counter ion.

The article of claim 105 wherein the one or more brighteners correspond to one of 106. the following formulae:

wherein R is optionally substituted alkyl; Ar is optionally substituted aryl; and X is a counter ion.

The article of claim 105 wherein the one or more brighteners are selected from the 107. group consisting of p,n-dimethyl-dithiocarbamic acid-(3-sulfopropyl)cster; 3-mercaptopropylsulfonic acid; carbonic acid-dithio-o-ethyl-s-ester with 3-mercapto-1-propane sulfonic acid; bissulfopropyl disulfide; 3-(benzthiazolyl-s-thio)propyl sulfonic acid; and 3mercaptopropane-1-sulfonate.

- The article of claim 105 wherein the one or more brighteners are each a 108. bissulfopropyl disulfide compound.
- The article of claim 105 wherein the microchip wafer substrate is electrically attached to a cathode of the system.
- The article of claim 105 wherein the microphip wafer substrate is electrically attached to a cathode of the system.
- The article of claim 105 wherein the brightener concentration is at least about 2 mg per liter of the electroplating composition,
- The article of claim 105 wherein the brightener concentration is at least about 3 112. mg per liter of the electroplating/composition.
- The article of claim 105 wherein the brightener concentration is at least about 4 113. mg per liter of the electroplating composition.
- The article of claim 105 wherein the brightener concentration is at least about 5 114. mg per liter of the electroplating composition.
- The article of claim 105 wherein the brightener concentration is at least about 6 mg per liter of the electroplating composition.
- The article of claim 105 wherein the brightener concentration is at least about 8 mg per liter of the electroplating composition.

- The article of claim 105 wherein the brightener concentration is at least about 10 117. mg per liter of the electroplating composition.
- The article of claim 105 wherein the brightener concentration is at least about 15 mg per liter of the electroplating composition.
- The article of claim 105 wherein the electroplating composition further comprises 119. a suppressor agent.
 - The article of claim 119 wherein the suppressor agent is a polyether. 120.
- The article of claim 105 wherein the electroplating composition comprises a 121. halide ion source.
- The article of glaim 121 wherein the halide ion source is present in a 122. concentration of from about 25 to about 75 ppm of the electroplating concentration.
- The article of claim 105 wherein the microchip wafer substrate is immersed in the 123. electroplating composition.
- A method for plating a semiconductor microchip wafer substrate, comprising: 124. electrolytically depositing copper onto a semiconductor microchip wafer substrate having microvias or trenches from an electroplating composition that comprises at least one soluble copper salt, an electrolyte, and one or more brightener compounds having a molecular weight of about 1000 or less and that are present in a concentration of at least about 1.5 mg per liter of the electroplating composition.

- The method of claim 124 wherein the brightener concentration is at least about 2 125. mg per liter of the electroplating composition.
- The method of claim 124 wherein the brightener concentration is at least about 3 126. mg per liter of the electroplating composition.
- The method of claim 124 wherein the brightener concentration is at least about 4 127. mg per liter of the electroplating composition.
- The method of claim 124 wherein the brightener concentration is at least about 5 128. mg per liter of the electroplating composition.
- The method of claim 124 wherein the brightener concentration is at least about 6 129. mg per liter of the electroplating composition.
- The method of claim 124 wherein the brightener concentration is at least about 8 130. mg per liter of the electroplating composition.
- The method of claim 124 wherein the brightener concentration is at least about 10 131. mg per liter of the electroplating composition.
- The method of claim 124 wherein the brightener concentration is at least about 15 132. mg per liter of the electroplating composition.
- The method of claim 124 wherein the electroplating composition further comprises a suppressor agent.



- The method of claim 133 wherein the suppressor agent is a polyether. 134.
- The method of claim 124 wherein the electroplating composition comprises a 135. halide ion source.
- The method of claim 124 wherein the microchip wafer substrate is electrically 136. attached to a cathode of the system.
- A method for plating a semiconductor microchip wafer substrate, comprising: electrolytically depositing copper onto a semiconductor microchip wafer substrate having microvias or trenches from an electroplating composition that comprises at least one soluble copper salt, an electrolyte, and one or more brightener compounds present in a concentration of at least about 1.5 mg per liter of the electroplating composition,

wherein the one or more brightener compounds comprise a group of the formula R'-S-R-SO₃X where R is optionally substituted alkyl, optionally substituted heteroalkyl, optionally substituted aryl or optionally substituted heteroalicyclic; and X is a counter ion.

The article of claim 137 wherein the one or more brighteners correspond to one of 138. the following formulae:

XO₃S-R-8-S-R-SO₃X

XO3S-Ar-S-S-Ar-SOX

wherein R is optionally substituted alkyl; Ar is optionally substituted aryl; and X is a counter ion.

- The article of claim 137 wherein the one or more brighteners are selected from the group consisting of n,n-dimethyl-dithiocarbamic acid-(3-sulfopropyl)ester; 3-mercaptopropylsulfonic acid; carbonic acid-dithio-o-ethyl-s-ester with 3-mercapto-1-propane sulfonic acid; bissulfopropyl disulfide; 3-(benzthiazolyl-s-thio)propyl sulfonic acid; and 3mercaptopropage-1-sulfonate.
- The method of claim 137 wherein the one or more brighteners are a 140. bissulfopropyl disulfide compound.
- The method of claim 137 the one or more brightener compounds have a molecular weight of about 1000 or less.
- The method of claim 137 wherein the brightener concentration is at least about 2 142. mg per liter of the electroplating composition.
- The method of claim 137 wherein the brightener concentration is at least about 3 143. mg per liter of the electroplating composition.
- The method of claim 137 wherein the brightener concentration is at least about 4 144. mg per liter of the electroplating composition.
- The method of claim 137 wherein the brightener concentration is at least about 5 145. mg per liter of the electroplating composition.
- The method of claim 137 wherein the brightener concentration is at least about 6 146. mg per liter of the electroplating composition.

- 147. The method of claim 137 wherein the brightener concentration is at least about 8 mg per liter of the electroplating composition.
- 148. The method of claim 137 wherein the brightener concentration is at least about 10 mg per liter of the electroplating composition.
- 149. The method of claim 137 wherein the brightener concentration is at least about 15 mg per liter of the electroplating composition.
- 150. The method of claim 137 wherein the electroplating composition further comprises a suppressor agent.
 - 151. The method of claim 150 wherein the suppressor agent is a polyether.
- 152. The method of claim 137 wherein the electroplating composition comprises a halide ion source.
- 153. The method of claim 137 wherein the microchip wafer substrate is electrically attached to a cathode of the system.

REMARKS

Claims 21-23 have been cancelled without prejudice, claims 28 and 51 have been amended, and claims 59-153 have been added. No new matter has been added by virtue of the new claims. For instance, support for the amendments of claims 28 and 51 appears e.g. on page 9, lines 2-4 of the application. Support for the new claims appears e.g. on page 4, lines 12-13; page 9, line 1 through page 10, line 12; the examples; and the original claims of the application.

